#### **Crankshafts**

Pearson Flywheel Assembly standard 1/8 T/S Shaft 11/8 D/S Shaft, Carrillo Con-Rod balanced to your Piston. 88 Stroke for Gold Star Crankcases. Direct replacement. £875.00

Pearson Flywheel Assembly 1/8 or 1 inch T/S Shaft 25mm or 30mm D/S Shaft for use in B31/33 Crankcase any Stroke. £875.00

Pearson Oval Flywheel Assembly any size Shafts any Stroke. £1,100.00

INA Needle Roller Big-End Bearing. £55.00 Crankpins in standard size, or oversize's  $+\cdot001$ ,  $+\cdot002$ ,  $+\cdot003$ ,  $+\cdot004$ &  $+\cdot005$  £62.00

Specifications: 65tons sq in" chromium molybdenum steel needle roller big-end. Carrillo Con-rod all press fit, can be made you your specifications e.g. std, short or long stroke.



Pearson Oval Crankshaft



Pearson Crankshaft

#### **Crankcases**

Re-weld magneto platform, face and re-slot (As original)	£200.00
Face crankcase mouth	£40.00
Machine mag oil seal housing to accept o/s seal	£45.00
Rethread cylinder holding down bolt in c/case and supply bolt assembly	£100.00
Worn tappet housing reclaimed	POA

#### **Cylinder Heads**

Fit two seats and guides, hone guides and recut seats		£120.00
Fit new valve seat in head, recut seat and dress port	each	£65.00
Fit new valve guide and recut seats	each	£35.00
Re-weld cracked cylinder head and machine		POA
All threads repaired in heads, c/case etc.		POA
B31 heads ported, gas flowed, G/Star valves, and spring fitted		POA

# **Cylinders**

Rebore C	ylinder		45.00
Fit new liner and bore to piston size			£80.00
Repair fin or crack damage			POA
Face top	and bottom faces to bore		£50.00
-	& B31 bored to 399cc with forged piston		£240.00
D l D			
Rocker E	<u>soxes</u>		
65-1137	Exhaust Lifter Cable		£15.00
65-1163	Exhaust Lifter Cable Holder S/S		£9.00
2- 443	Exhaust Lifter Cable Holder Nut S/S		£0.50
65- 401	Exhaust Lifter Spindle Felt		£2.50
65-387	Exhaust Lifter Bush S/S		£7.50
2-2894	Exhaust Lifter Bush Fibre Washer		£0.30
65-403	Exhaust Lifter Spindle Spring		£1.50
65-402	Exhaust Lifter Spindle Washer		£1.00
65-1165	Exhaust Lifter Spindle S/S		£28.00
66-8338	Rocker Oil Feed Pipe (Rubber)		£2.50
65-1589	Rocker Box Inspection Cover S/S		£8.00
65-1854	Rocker Fulcrum Pin		£60.00
31-8430	Rocker Fibre Washer		£0.35
65-1865	Rocker O-Ring		£0.25
65-1118	Rocker Fulcrum Pin Washer		£1.50
65-1117	Rocker Fulcrum Pin Spring		£5.00
65-1839	Rocker Box		£250.00
65-1590	Rocker Box Inspection Cover Gasket		£0.50
65-1587	Rocker Box Tower Gasket		£0.80
65-1588	Rocker Box Joint Gasket		£0.80
65-1857	Rocker Box Thrust Washer		£6.00
35-701	Exhaust Lifter Split Pin		£0.20
2-443	Exhaust Lifter Spindle Nut (S/S)		£0.75
65-317	Rocker Feed Bolt Inlet (S/S)		£7.00
65-318	Rocker Feed Bolt Exhaust (S/S)		£7.00
15-39	Rocker Fulcrum Pin Washer (S/S)		£0.25
65-1856	Rocker Fulcrum Pin Nut (S/S)		£7.00
42-46	Rocker Oil Feed Pipe		£20.00
65-1591	Rocker Box Stud Long (S/S)		£3.50
65-1592	Rocker Box Stud Short (S/S)		£3.50
2-49	Rocker Box Stud Nut (S/S)		£1.00
24-8784	Rocker Box Stud Washer Spring (S/S)		£0.15
24-8784	Rocker Box Stud Washer Flat		£0.12
	BB rocker box to DBD type	•	£60.00
-	centric spindle thread in rocker box (in line)	each	£25.00
	ocker shaft to take o-ring oil seal conversion	each	£10.00
Kocker at	rms stelited & ground	each	£60.00

# **Cylinder Head**

65-2512	Exhaust Valve	(Plasma Nitride)		£36.00
65-647	Inlet Valve	(Plasma Nitride)		£36.00
65-2493	Exhaust Valve Tufnol V	Washer		£4.50
65-646	Exhaust Valve Guide O	/S Available		£17.00
65-2459	Exhaust Valve Cotters l	Pair		£10.00
65-249	Alloy Valve Cap			£10.00
65-2498	Valve Spring Seat			£6.00
65-645	Inlet Valve Guide O/S	Available		£15.00
65-1848	Inlet Valve Cotters Pair	•		£11.00
65-1818	Cylinder Head Gasket	(Easy Peel)		£21.50
	Std Type Valve Springs	3	pair	£50.00
67-347	Carburettor Stud (S/S)			£3.00
2-49	Carburettor Stud Nut (S	S/S)		£1.00
65-2543	Carburettor Tufnol Was	sher		£6.00

# **Cylinder Barrel**

65-1825	Cylinder Barrel with Austenitic Liner		£585.00
	Austenitic Liner O/S Available		£165.00
65-1582	Cylinder Base Gasket		£2.50
65-1651	Cylinder Base Shim		£15.00
66-1936	Push Rod Cover		£18.00
66-1937	Push Rod Gasket		£1.00
65-1840	Cylinder Head Bolt (S/S)	each	£30.00
65-1822	Cylinder Head Bolt Short (S/S)	each	£12.50
65-1858	Lightweight Pushrods	pair	£50.00
29-2158	Tappet Cover Screw (S/S)		£1.50
65-930	Cylinder Barrel Stud Nut		£6.00
24-4227	Cylinder Barrel Stud		£1.50
	Dow Finned Tappet Cover		£30.00
65-1596	Exhaust Valve Guide 350 DB O/S available		£15.00
65-1595	Inlet Valve Guide 350 & 500 DBD O/S available		£15.00



# **Timing Cover**

Re-sleeve breather housing back to standard	£50.00
B31 timing covers converted to accept rev-counter gearbox	£50.00
Convert CB cover to DBD & supply seal	£50.00
65-9164 Bronze Rev-Counter Gearbox 1:1	£200.00
67-716 Rev-Counter Gearbox Fixing Bolt	£3.25

## **Pistons**

Wiseco Forged Pistons 85mm Std + 20 & +40, +60 8.75:1 C/Ratio	£195.00
Wiseco Forged Pistons 90mm special 20mm pin 9.1 C/Ratio	£195.00
Wiseco Forged Pistons 76mm 9.1 76.5mm C/Ratio	£195.00
Wiseco Forged Pistons B50 85mm, 85.5mm, 86mm – 10:1 ratio	£195.00
Wiseco Forged Pistons STD +20 & +40 10:1 C/Ratio	£195.00





## Crankcases

65-1875	Tappet Guide	£40.00
65-2487	Tappet Lightweight	£40.00
65-1388	Roller Bearing D/S C3 Spec	£85.00
24-722	Roller Bearing T/S C3 Spec	£85.00
65-2045	Ball Race D/S C3 Spec	£22.00
66-661	Engine Shaft Shim	£3.00
65-2045	Circlip (with eyes)	£3.00
65-1396	Distance Collar (outer)	£15.00
65-1874	Distance Collar (inner)	£15.00
65-1438	Lock Tab (heavy duty)	£1.50
31-426	Bolt ( $\cdot$ 440 hex)	£1.50
65-2503	Timing Cover	£160.00
66-1920	Timing Cover Gasket	£2.00
66-2620	Oil Pump Spindle	£48.00
65-1884	Breather Pipe (bronze)	£20.00
65-1882	Breather Valve	£30.00
65-1883	Breather Valve Spring	£4.00
65-1887	Breather Pipe Bolt (S/S)	£10.00
15-203	Breather Pipe Banjo Washer	£0.20
66-1681	DBD Crankcases (sold as pair)	£1150.00
1-4675	Oil Valve Spring Ball	£0.30
66-1684	Oil Valve Spring	£2.00
66-1683	Oil Valve Fibre Washer	£0.20
65-2188	Oil Valve Spring Retaining Screw (S/S)	£7.00

66-2088	Timing Gear Plate (alloy with needle roller bearing)	£45.00
	Finned Sump Plate	£30.00
65-2442	Cam	£110.00
65-2446	Cam	£110.00
65-2448	Cam	£110.00
65-2540	Cam	£110.00
65-1891	Cam	£110.00
65-2417	Outrigger Plate Bush	£12.00



65-696	Timing Pinion 10° Advance		£55.00
65-692	Timing Pinion		£55.00
15-1355	Crankcase Connecting Bolt (S/S)		£3.00
2-49	Crankcase Connecting Bolt Nut (S/S)		£1.00
31-212	Crankcase Stud (S/S)		£3.00
24-949	Crankcase Stud (S/S)		£3.00
2-49	Crankcase Stud Nut (S/S)		£0.75
28-243	Crankcase Drain Bung (S/S)		£2.00
2-4553	Crankcase Drain Bung Washer		£0.20
65-1174	Idler Wheel		£58.00
65-2336	Idler Wheel Pinion Bush		£10.00
65-2157	Timing Cover Screw		£1.50
65-2618	Oil Pump Gasket		£1.25
65-2612	Sump Plate Gasket		£1.00
65-2316	Magdyno Oil Seal		£6.00
66-1923	Cam Seal		£2.00
65-2505	Crankshaft Oil Seal	each	£6.00
24-195	Mag Dyno Nut		£5.00
65-1879	Mag Dyno Driving Gear		£55.00
65-2580	Oil Pump Spindle Retaining Pin		£8.00
65-2539	Cush Drive Sleeve		£65.00
65-2604	Oil Pump Fixing Bolts (Cap Head)		£2.00

### **Gearbox & Chain Case**

28-243	Gearbox Drain & Level Bung (S/S)	£1.50
67-3067	Gearbox Sprocket Oil Seal	£6.00
2-2579	Kick-start Cotter (to be filed) (S/S complete)	£5.00
	Core Plug in Main Case for Lay Shaft Bearing	£1.50

### **Magdyno**

Lucas	Dynamo Strap Bolt (S/S)	£3.00
Lucas	Dynamo Strap (S/S)	£7.50
Lucas	Points Set	£10.00
	Magdyno Straps Complete (S/S)	£60.00
	Racing Mag Straps (S/S)	£60.00

### **GP Carburettor & Float Chamber**

1½ GP1 Carburettor	£525.00
Needle Jets 106. 107. 108. 109 &110	£18.00
Needle (Steel with correct taper)	£18.00
Banjo Fibre Washer	£0.30
Mixture Screw	£20.00
Top Ring	£30.00
Re-sleeve Carburettor Slide Bore back to Standard	£120.00
Undersize Top Rings for Worn Threads	£45.00
Tickler with Split Pin (S/S)	£10.00
Fibre Washer	£0.30
Convert Original Float Bowl to Weber Needle (Cures Flooding)	£55.00

### **Brakes & Frame Parts**

190mm	T.L.S Brake Plate Complete	£675.00
8" T.L.S	Brake Plate Complete Gold Star	£635.00
67-5561	Bronze Bearing Retainer Front Hub O/S Available	£27.50
67-5562	Bronze Bearing Retainer Front Hub O/S Available	£27.50
42-8022	Petrol Pipes as Original (Knurled Ends) (Pair)	£44.00



#### **Specialist Parts**

Large stock of specialist parts pistons, valve springs, valves, push rods, con-rods, needle roller, big-ends, liners Std. and oversize, big bore conversion.

### **Complete Engine Rebuilds**

Which include as required the fitting of valve guides, re-cut valve seats, crankshaft dismantled and inspected, con-rod re-bushed trued aligned and balanced. Re-bore and hone cylinder if necessary etc. and timing cover polished.

Labour £1,000.00

Engine Gasket Sets £30.00

#### **Electric Starter Kit**

Please contact BSA Goldstar Parts (Phil Pearson Jnr) on 07930 109694 for details www.bsagoldstar.bike email: info@bsagoldstar.bike

#### **Vapour Blasting**

Cylinder Head	£30.00
Barrel	£30.00
C/Cases	£40.00
R/Box	£20.00
Whole Engine	£110.00